

ORN SYN HYDRAULIC ISO 68 PN HYD068

Mineral-based hydraulic oil for industrial hydraulic and lubrication systems

Product Type	ISO Grade	Document Type	Application
Mineral hydraulic oil	ISO 68	TDS	Industrial hydraulics

Product Description

ORN SYN Hydraulic ISO 68 is a mineral-based hydraulic oil developed for industrial hydraulic systems and related lubrication applications. The formulation uses additive technology designed to support wear protection, oxidation resistance, corrosion control, and foam reduction during operation.

Applications

- Hydraulic equipment operating under high pressure, variable temperatures, and changing operating speeds.
- Systems associated with Vickers, Gerotor, Gresen, HPM, Denison, Cessna, Hydreco, and Worthington where ISO VG 68 hydraulic oil is specified.
- General workshop equipment, reduction gears, bearings, compressed air systems, and rotary screw air compressors where permitted by the equipment manufacturer.

Key Features

- Helps protect hydraulic components against wear.
- Supports resistance to oil oxidation during service.
- Provides corrosion protection for metal system parts.
- Helps control foam formation for stable hydraulic operation.
- Maintains viscosity characteristics suitable for industrial hydraulic applications.

Environmental Benefits

- Oxidation-resistant performance helps maintain lubricant condition during normal service intervals and may contribute to extended oil service life.
- Anti-wear protection can help reduce component wear, supporting longer equipment service life and reducing maintenance-related waste.
- Foam-control characteristics help maintain stable hydraulic performance and may minimise unnecessary lubricant losses.
- Corrosion protection supports preservation of hydraulic system components operating in industrial environments.
- Stable viscosity characteristics help maintain consistent lubrication performance across demanding operating conditions.
- Used oil may be recovered, recycled, or managed through authorised waste-oil collection programmes where suitable facilities and regulations permit.

Environmental Note

Used lubricant should be collected, stored, and disposed of responsibly. Prevent discharge into drains, sewers, soil, surface water, or groundwater. Disposal should be carried out in accordance with applicable environmental regulations.

Performance Profile

Specifications

- AFNOR NF E 48-603 HM
- AGMA 9005-E02-RO
- DIN 51524 Part 2
- SAE MS1004
- BOSCH REXROTH RDE 90235
- EATON Brochure 03-401-2010
- EATON VICKERS I-286-S
- ZF TE-ML 07H
- AFNOR NF E 48-690
- AIST 126, US Steel
- ISO 20763
- SEB 181222
- CINCINNATI MACHINE P-69, ISO 68
- EATON E-FDGN-TB002-E
- EATON VICKERS M-2950-S
- AFNOR NF E 48-691
- AIST 127, US Steel
- JCMAS HK P041
- VICKERS I-286-S3
- DANIELI 0.000.001 Rev.15 Typ 10/11
- EATON M-2950-S, 35VQ25 pump test
- GM LS2 AW hydraulic oil

Typical Properties

Property	Method	Unit	Typical Value
Density at 15°C	ASTM D4052	g/ml	0.884
Kinematic viscosity at 40°C	ASTM D445	mm ² /s	69
Kinematic viscosity at 100°C	ASTM D445	mm ² /s	8.7
Viscosity index	ASTM D2270	-	97
Pour point	ASTM D6892	°C	-27
Flash point COC	ASTM D92	°C	230

Typical Values

Typical characteristics are average results and should not be treated as fixed sales specifications.

Safety Precautions

Important

Read and understand the latest Safety Data Sheet before handling or using the product. The information below is general handling guidance and does not replace the SDS.

Handling

- Read and understand the latest Safety Data Sheet before use.
- Avoid prolonged or repeated skin contact.
- Avoid contact with eyes.
- Do not ingest the product.
- Wash hands thoroughly after handling.
- Use only in equipment for which the viscosity grade and performance requirements are suitable.

Personal Protective Equipment

- Wear suitable chemical-resistant gloves when handling the product.
- Use safety glasses or goggles where splashing may occur.
- Wear appropriate protective clothing to minimise skin exposure.
- Ensure adequate ventilation where oil mist or vapour may be generated.

Storage

- Store in the original, tightly sealed container.
- Keep containers in a cool, dry, and well-ventilated location.
- Protect from direct sunlight, moisture, contamination, and excessive heat.
- Keep away from sparks, open flames, and other ignition sources.
- Prevent ingress of water, dirt, dust, or foreign materials.

Spill Response

- Stop leaks where it is safe to do so.
- Contain spills immediately to prevent environmental contamination.
- Absorb spilled product using sand, earth, or another suitable inert absorbent material.
- Dispose of recovered product and contaminated absorbent materials in accordance with local regulations.
- Clean affected surfaces thoroughly, as oil spills may create slip hazards.

First Aid Measures

- Skin contact: wash thoroughly with soap and water.
- Eye contact: rinse immediately with clean water for several minutes. Seek medical attention if irritation persists.
- Inhalation: move to fresh air if exposed to oil mist or vapour.
- Ingestion: do not induce vomiting. Obtain medical advice promptly.

General Note

Product characteristics may be updated as part of ongoing product development and technical improvement programmes. Users should confirm product suitability for the intended application and consult the latest Safety Data Sheet for comprehensive information regarding hazards, exposure controls, storage, transport, first aid measures, and disposal procedures.